

FIG. 1

10

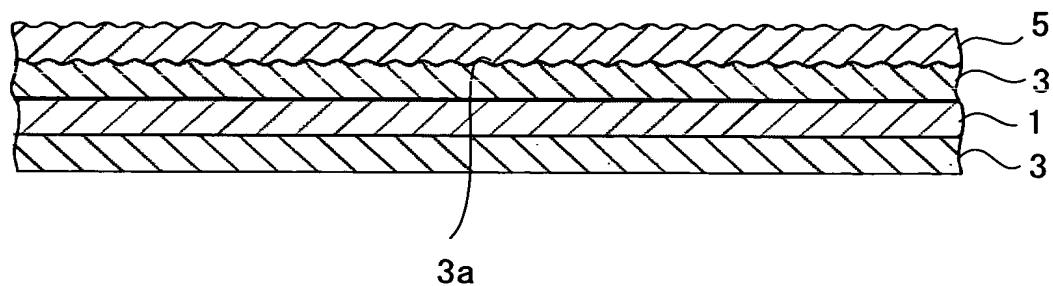


FIG. 2

10

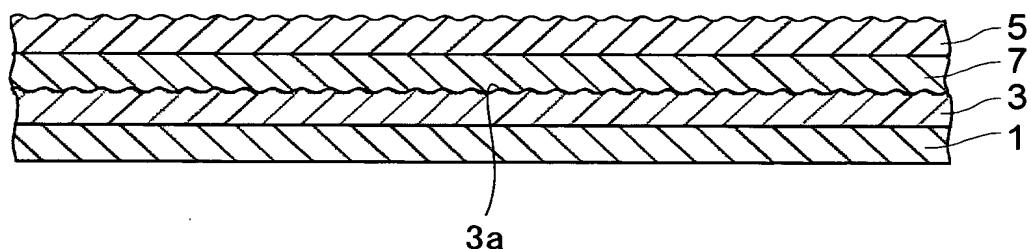


FIG. 3

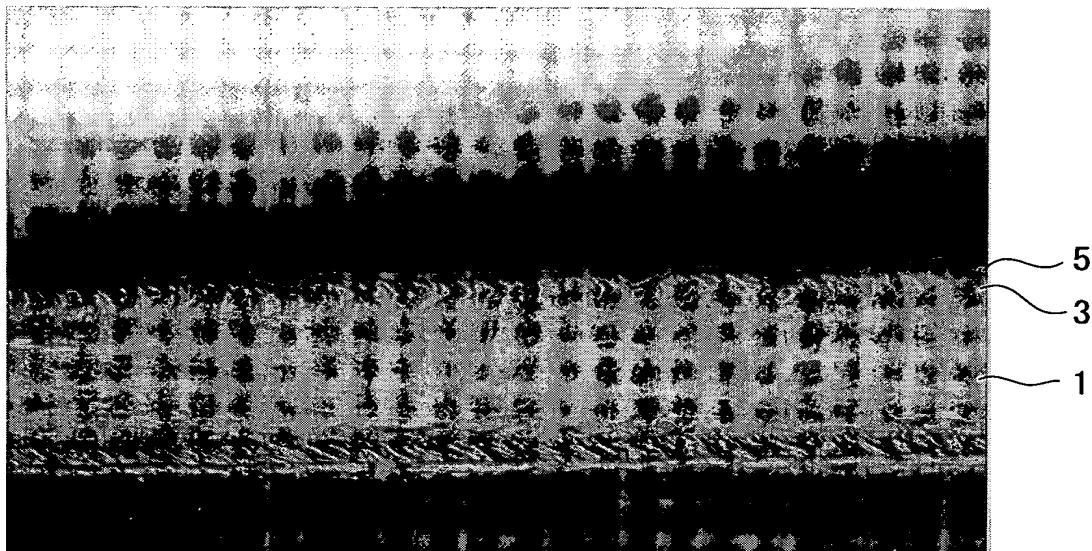


FIG. 4

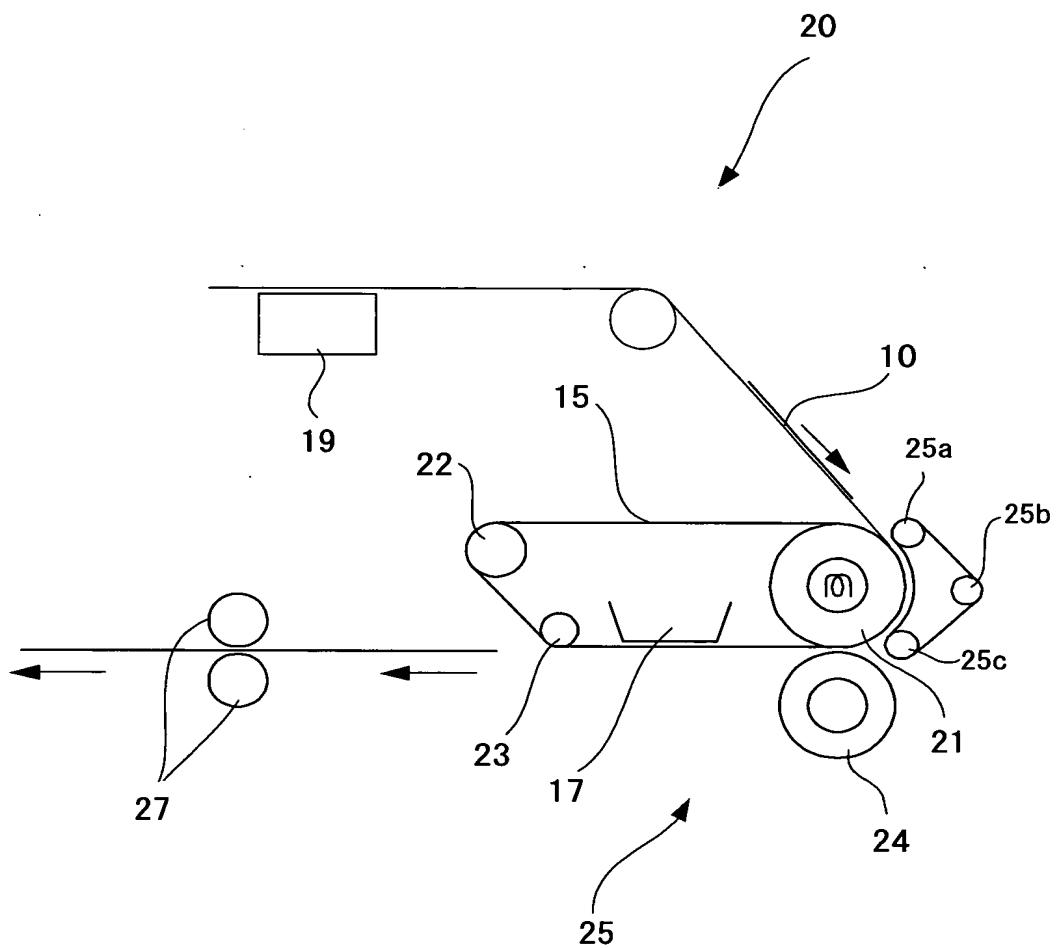


FIG. 5

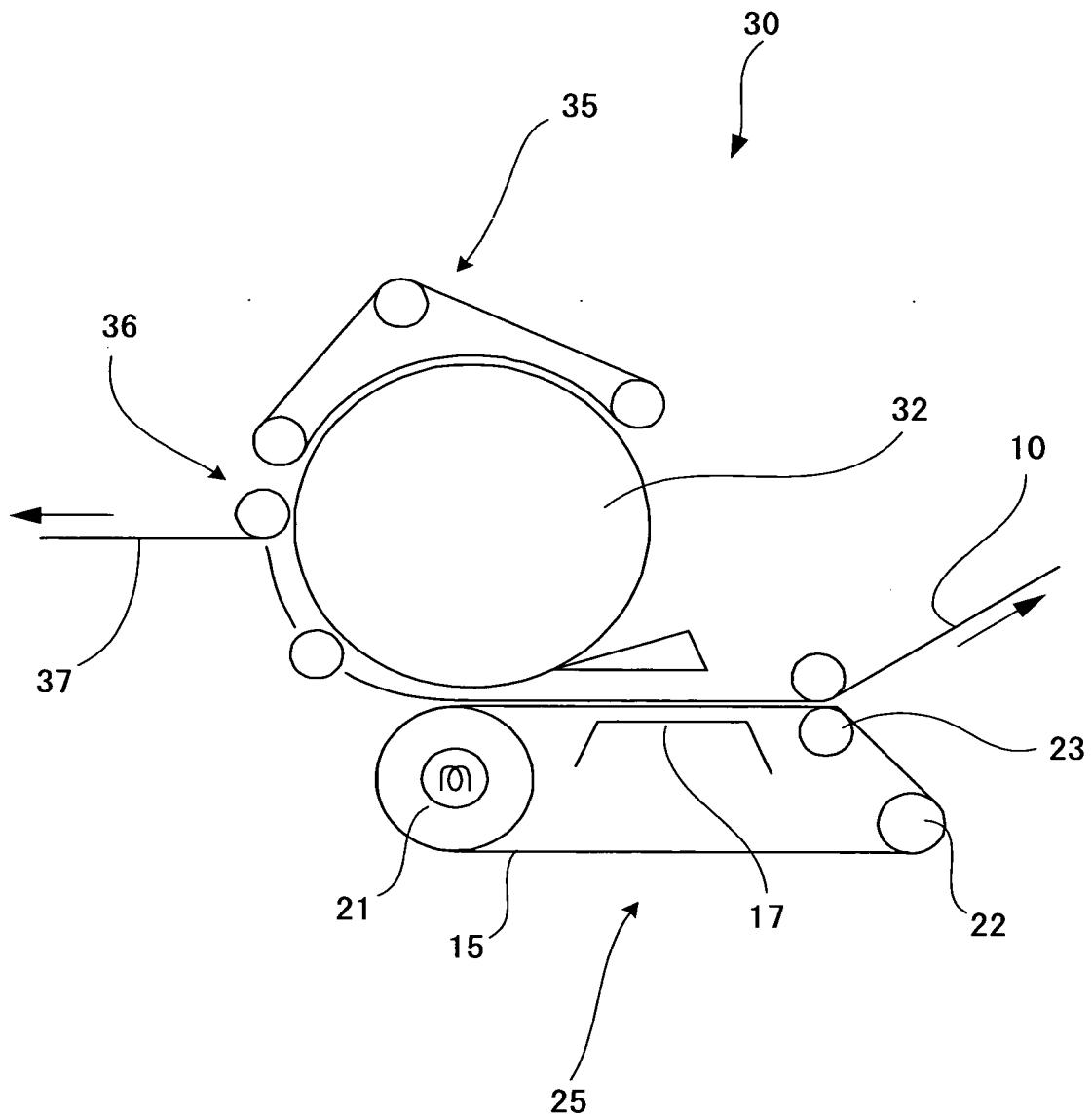


FIG. 6

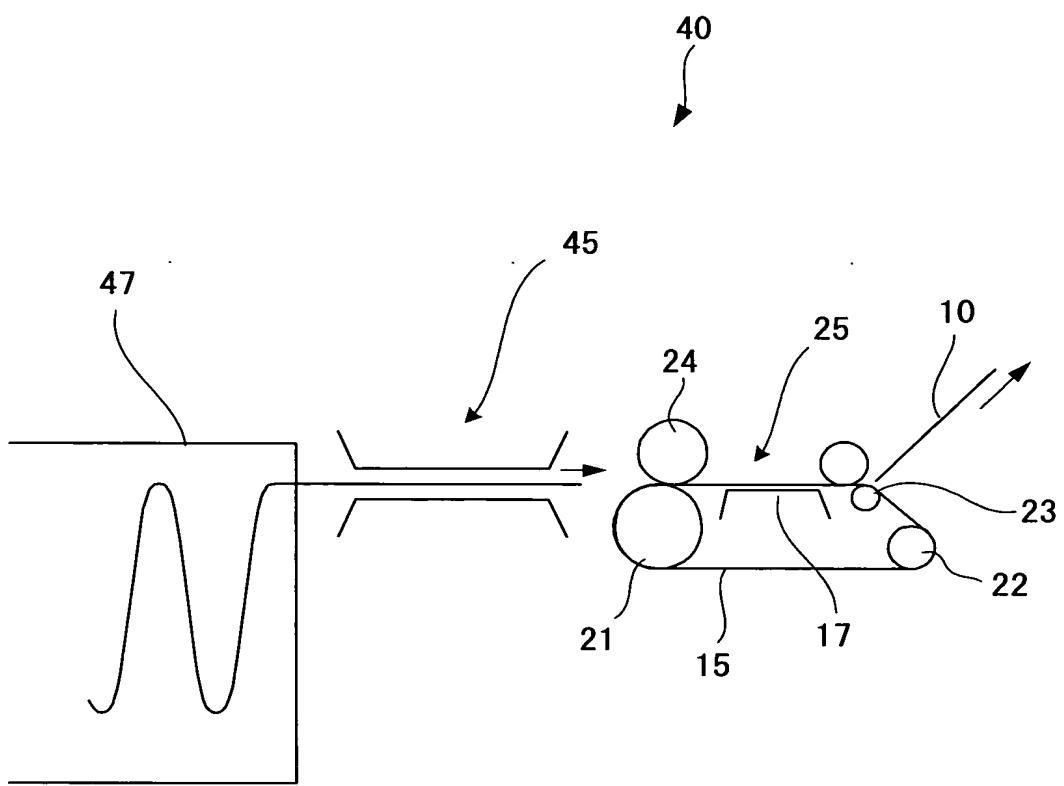


FIG. 7

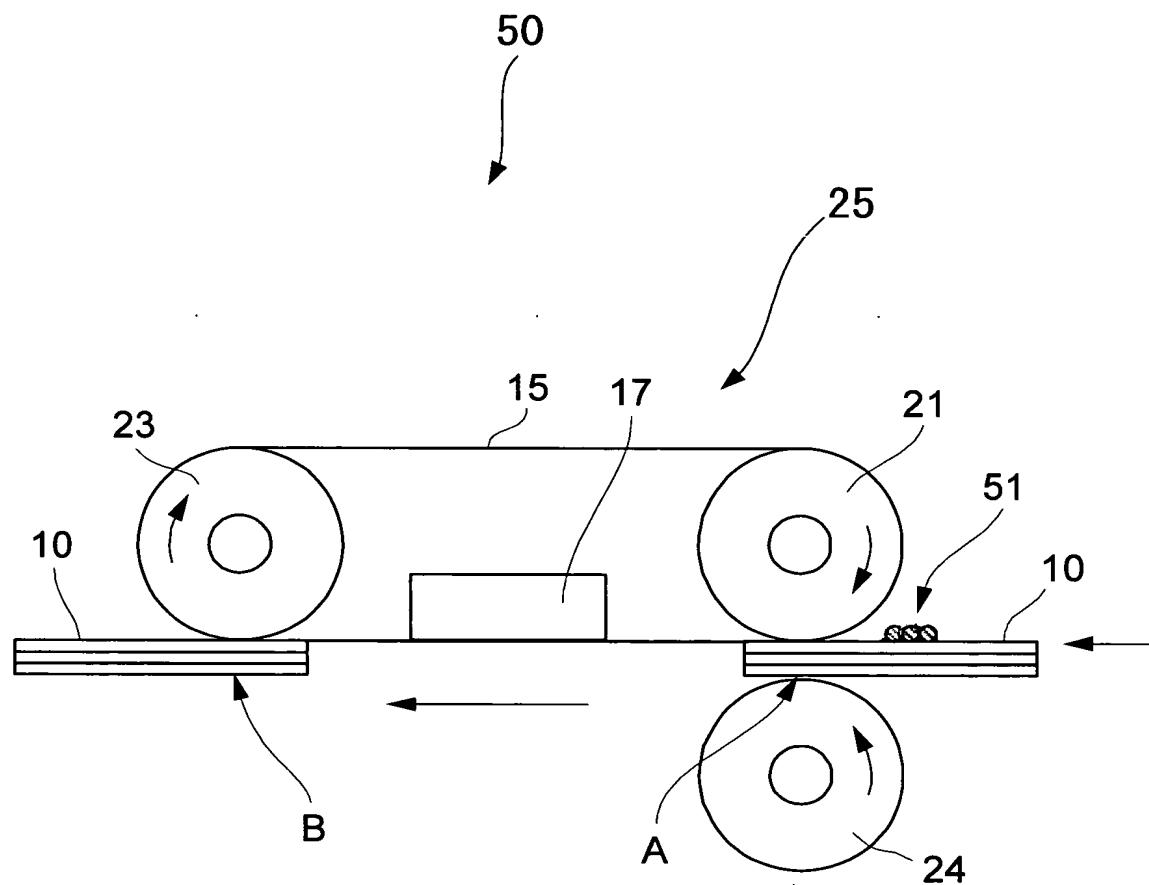


FIG. 8

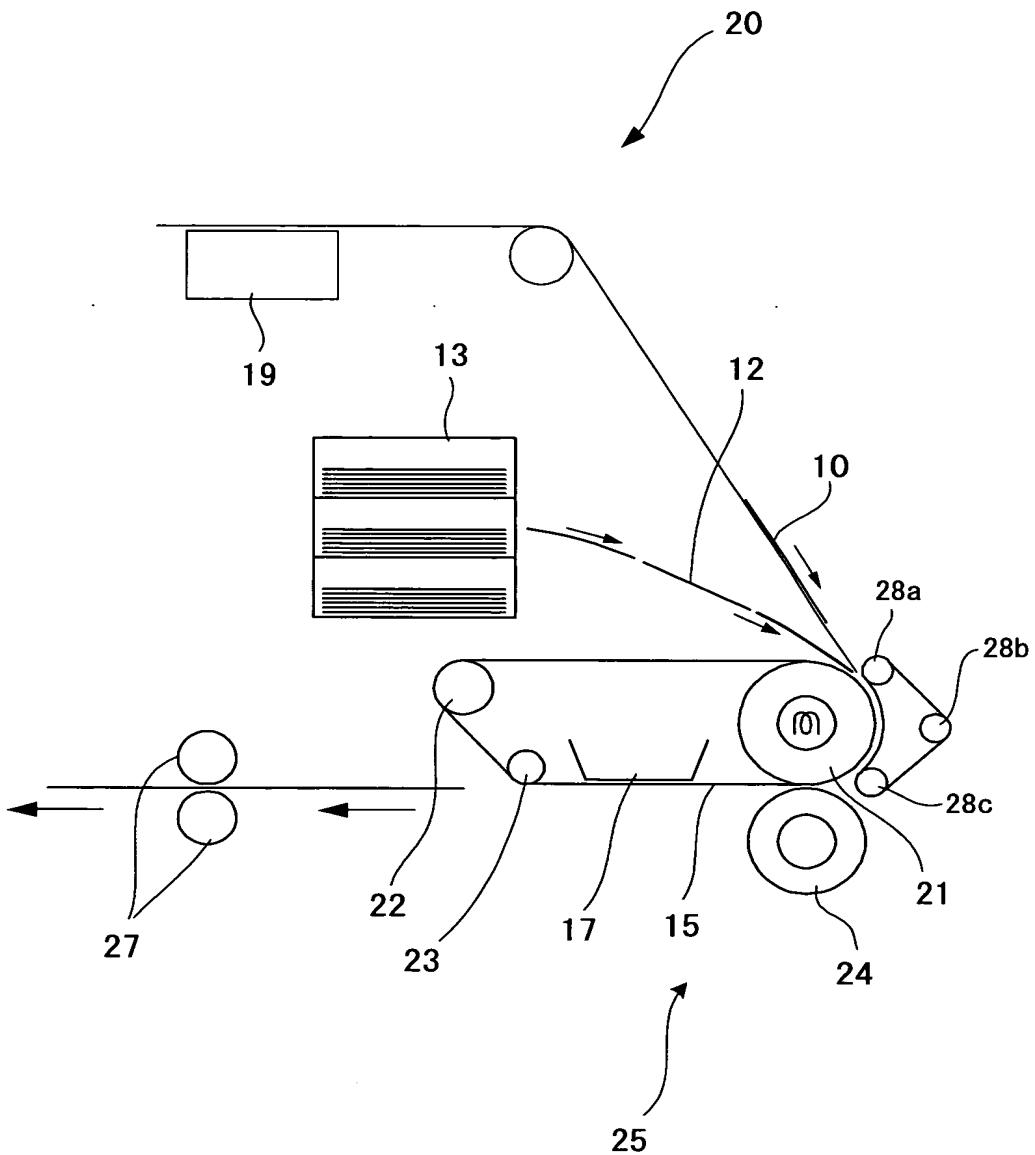


FIG. 9

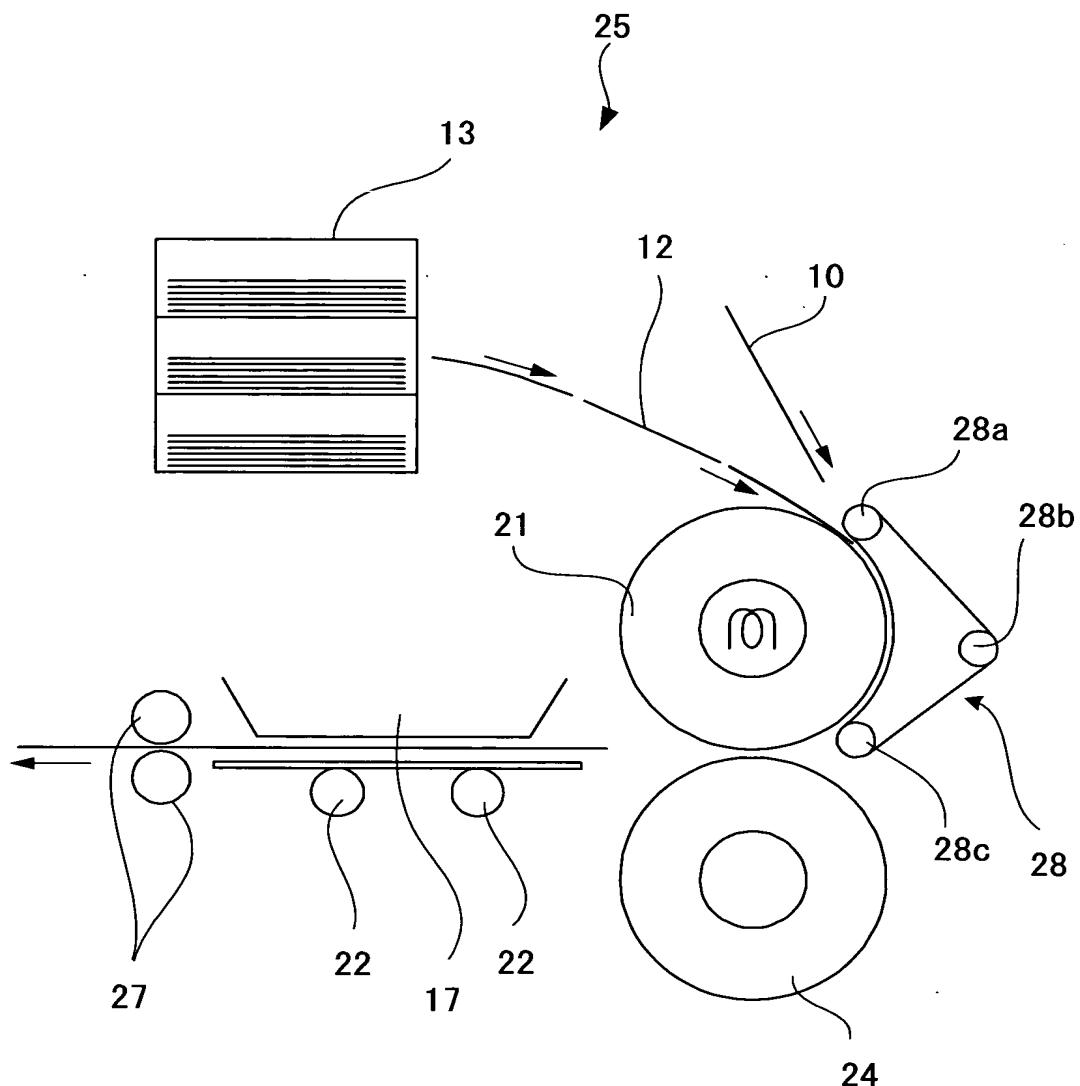


FIG. 10

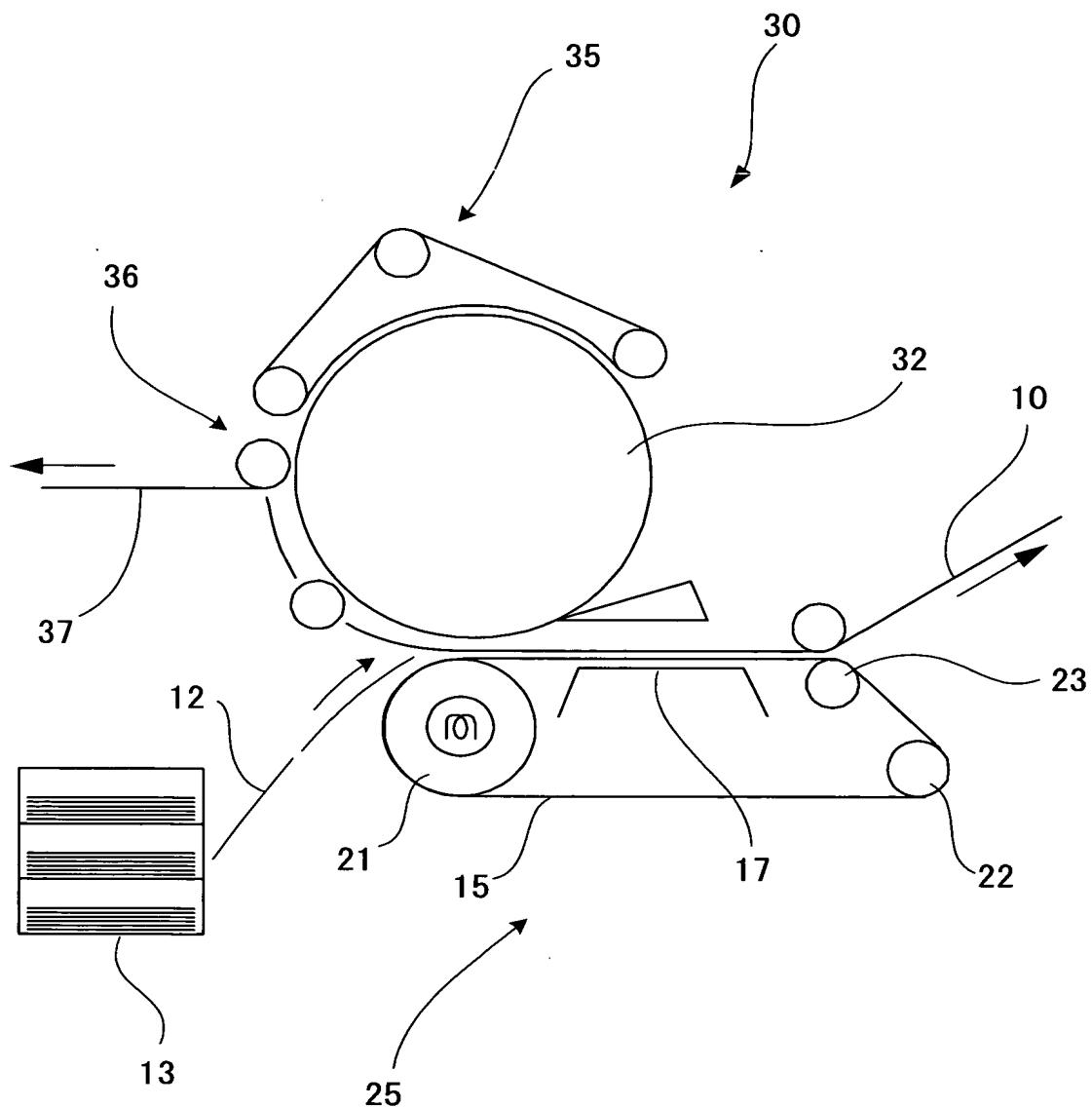


FIG. 11

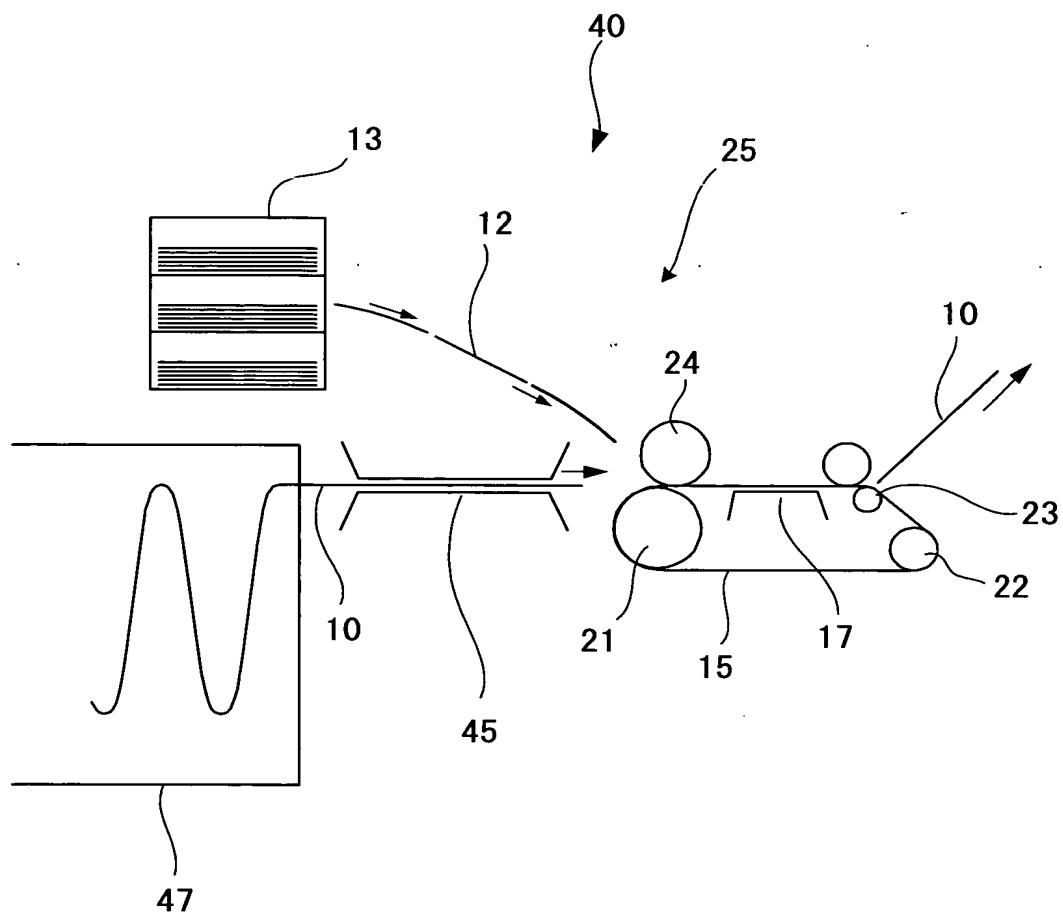


FIG. 12

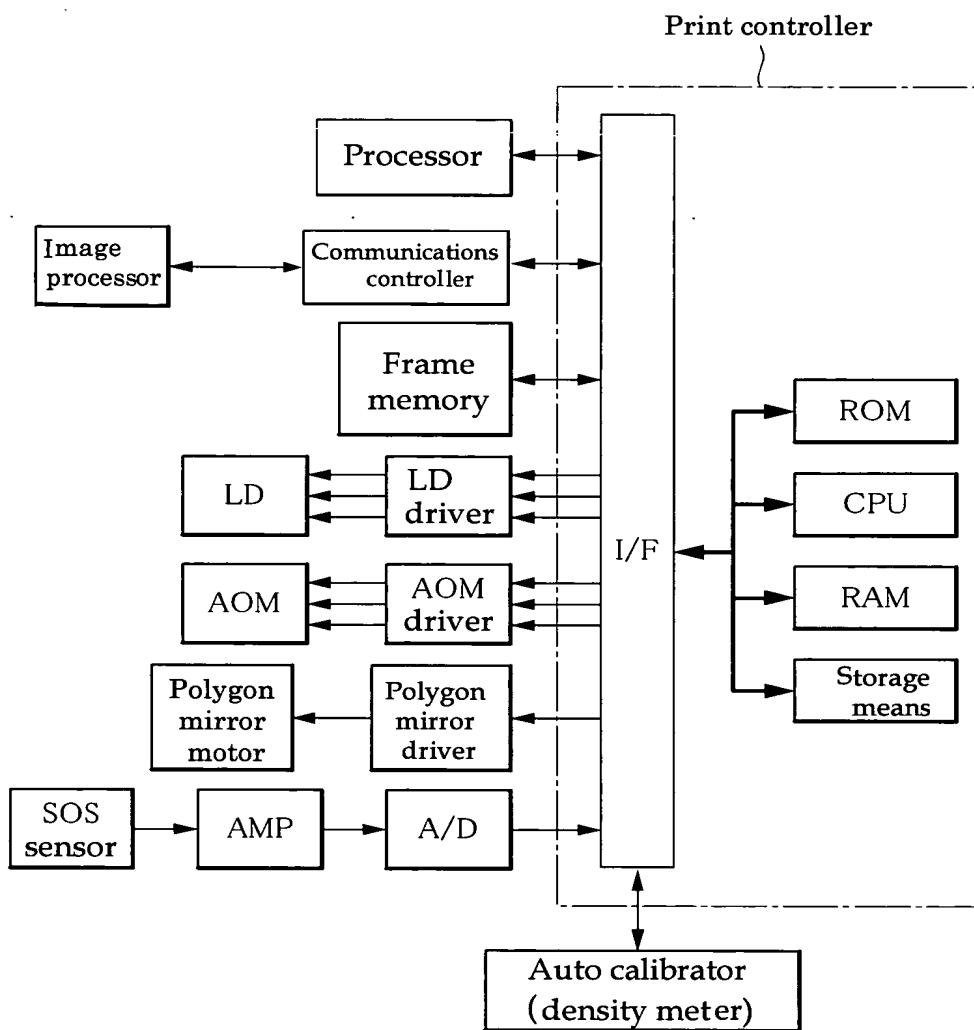


FIG. 13

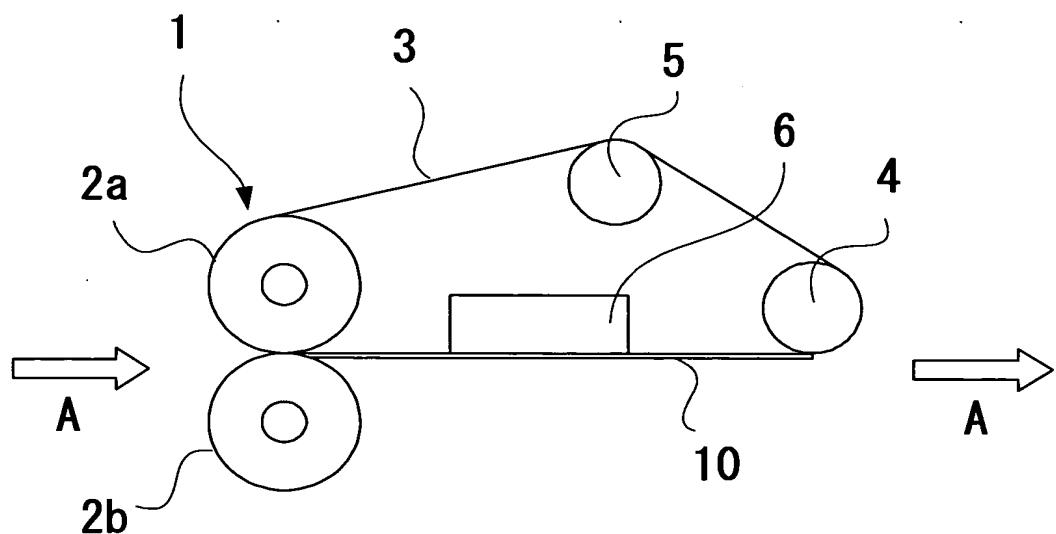


FIG. 14

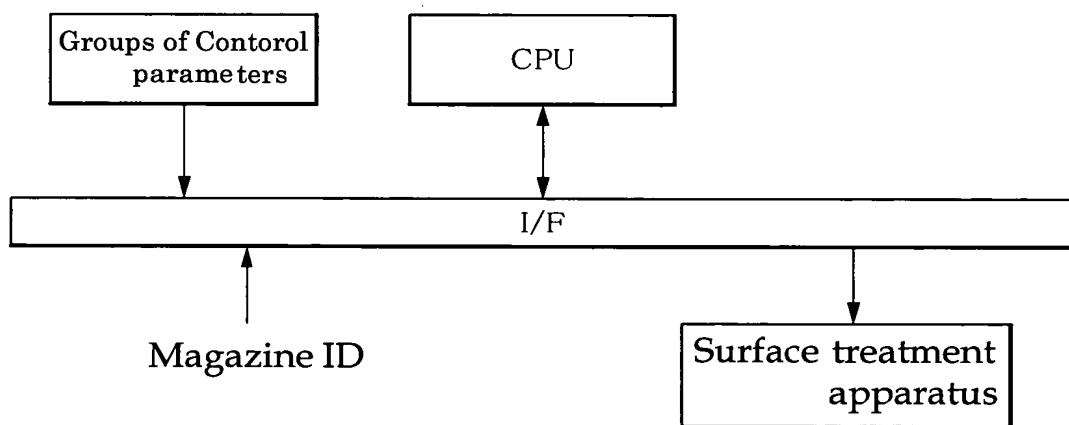


FIG. 15

```
// Surface treatment control
Luster_level=1
{
    Surface=YES      // Pass through surface treatment apparatus YES
    Temp_A=120      // Roller A temperature
    Temp_B=80        // Roller B temperature
    Temp_B_cont=120 // Temperature for continuous printing by roller B
    Press=High       // Inter-roller pressure
    Cooling_fan=High // Cooling fan capacity
    Belt=Long        // Cooling belt length
    Speed=Middle     // Transport speed
}
Luster_level=2
{
    Surface=YES      // Pass through surface treatment apparatus YES
    Temp_A=120      // Roller A temperature
    Temp_B=80        // Roller B temperature
    Temp_B_cont=120 // Temperature for continuous printing by roller B
    Press=High       // Inter-roller pressure
    Cooling_fan=Low // Cooling fan capacity
    Belt=Short       // Cooling belt length
    Speed=Middle     // Transport speed
}
Luster_level=3
{
    Surface=NO       // Pass through surface treatment apparatus YES
}
```

FIG. 16

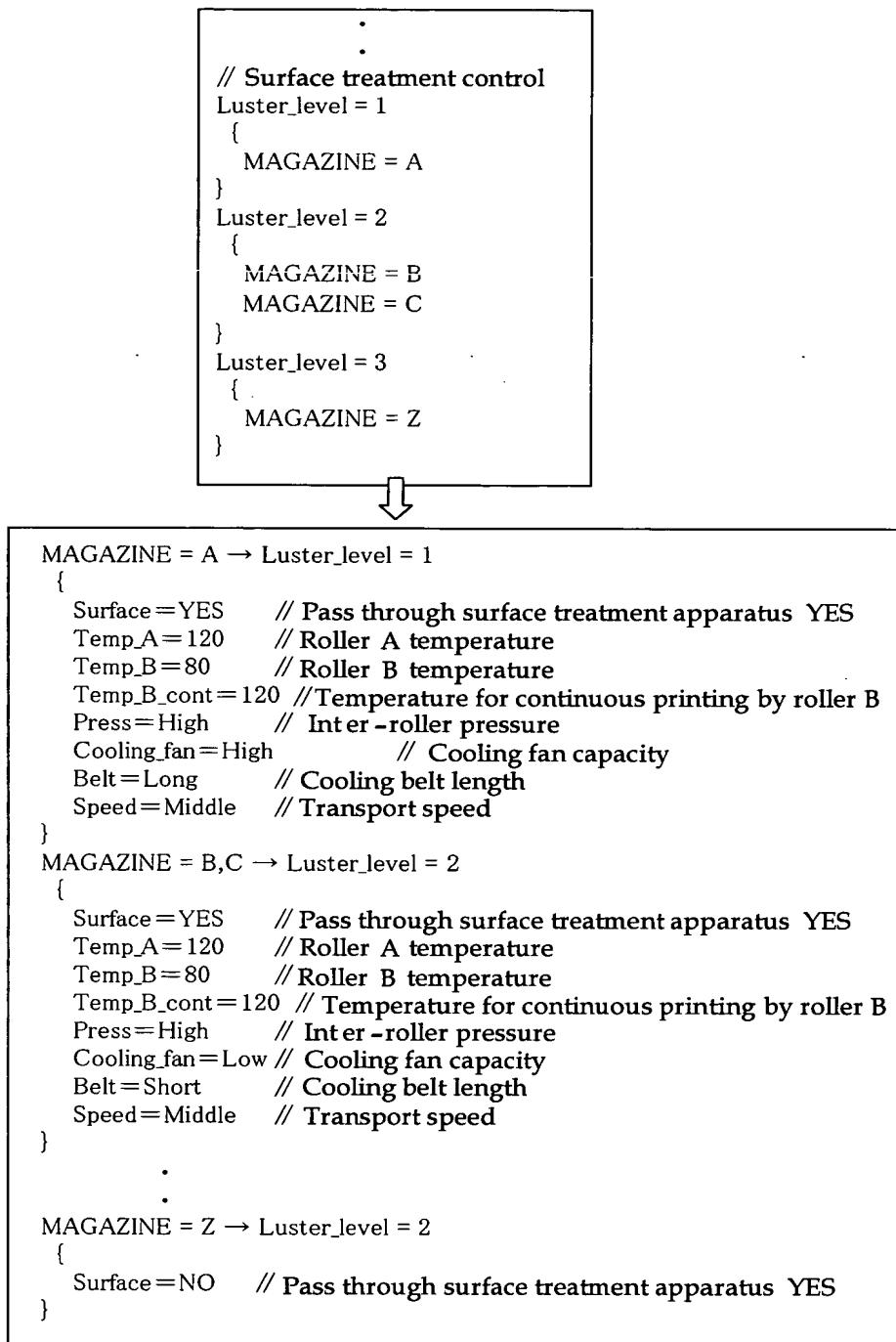


FIG. 17

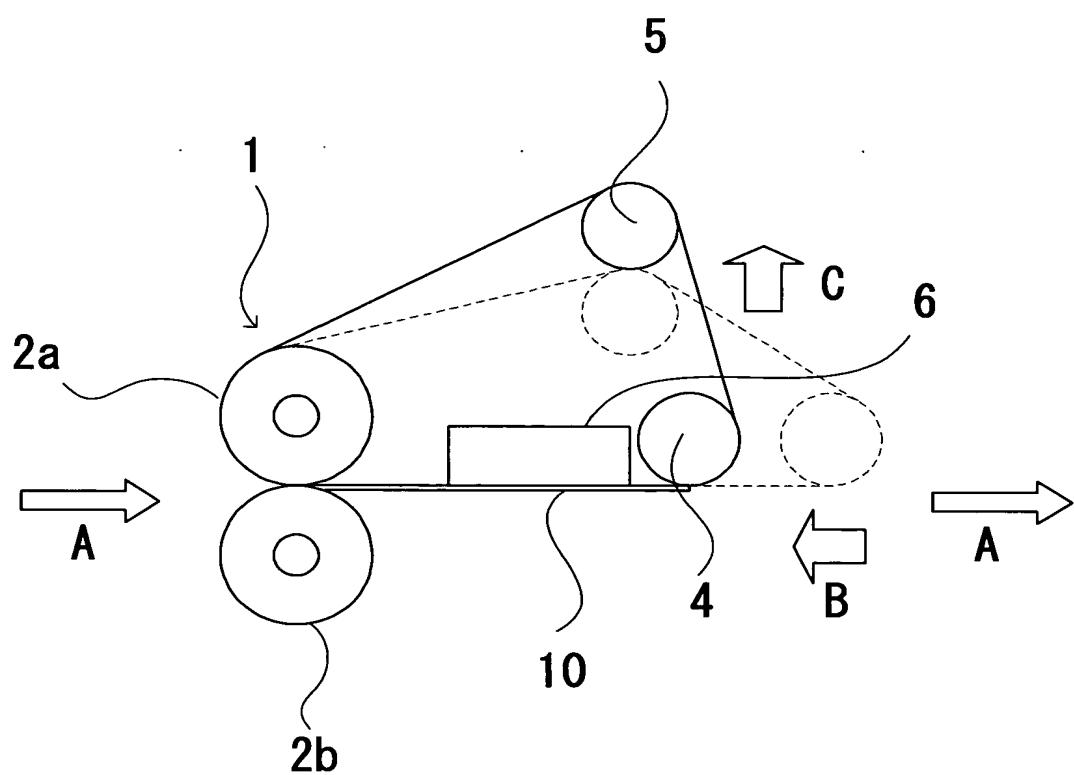


FIG. 18A

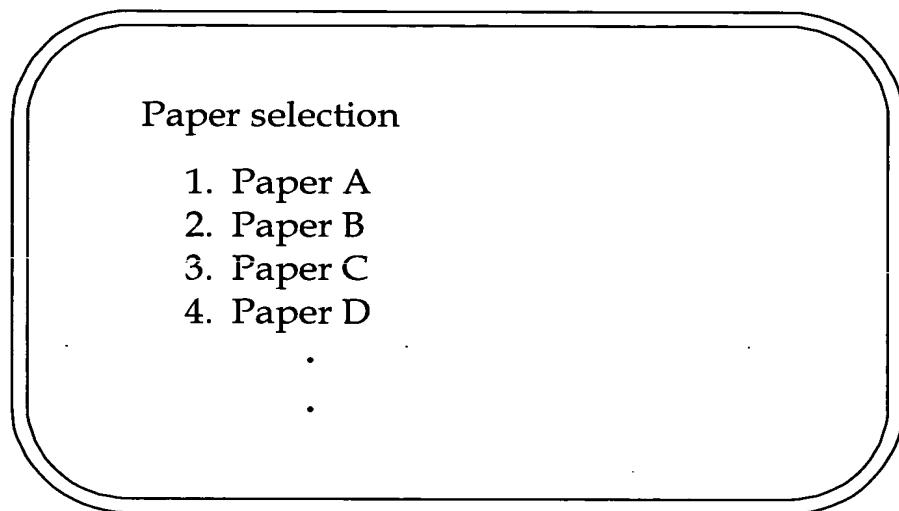


FIG. 18B

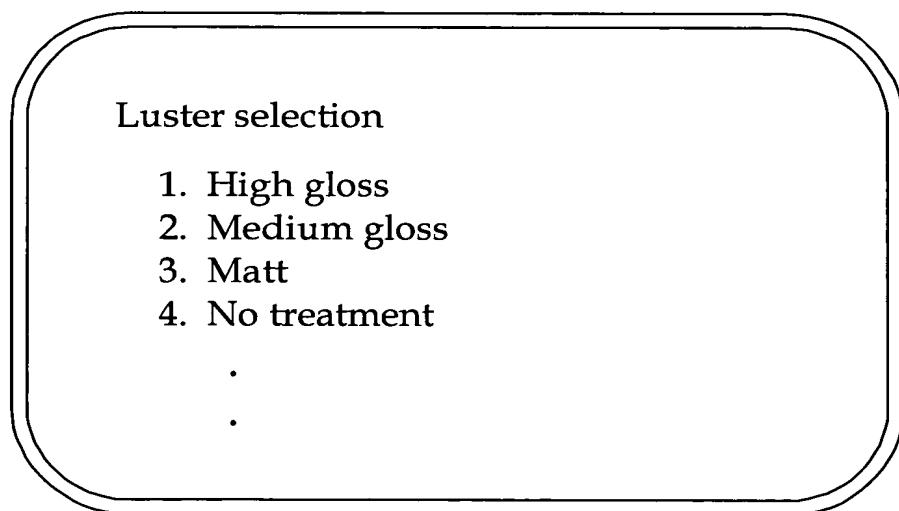


FIG. 19

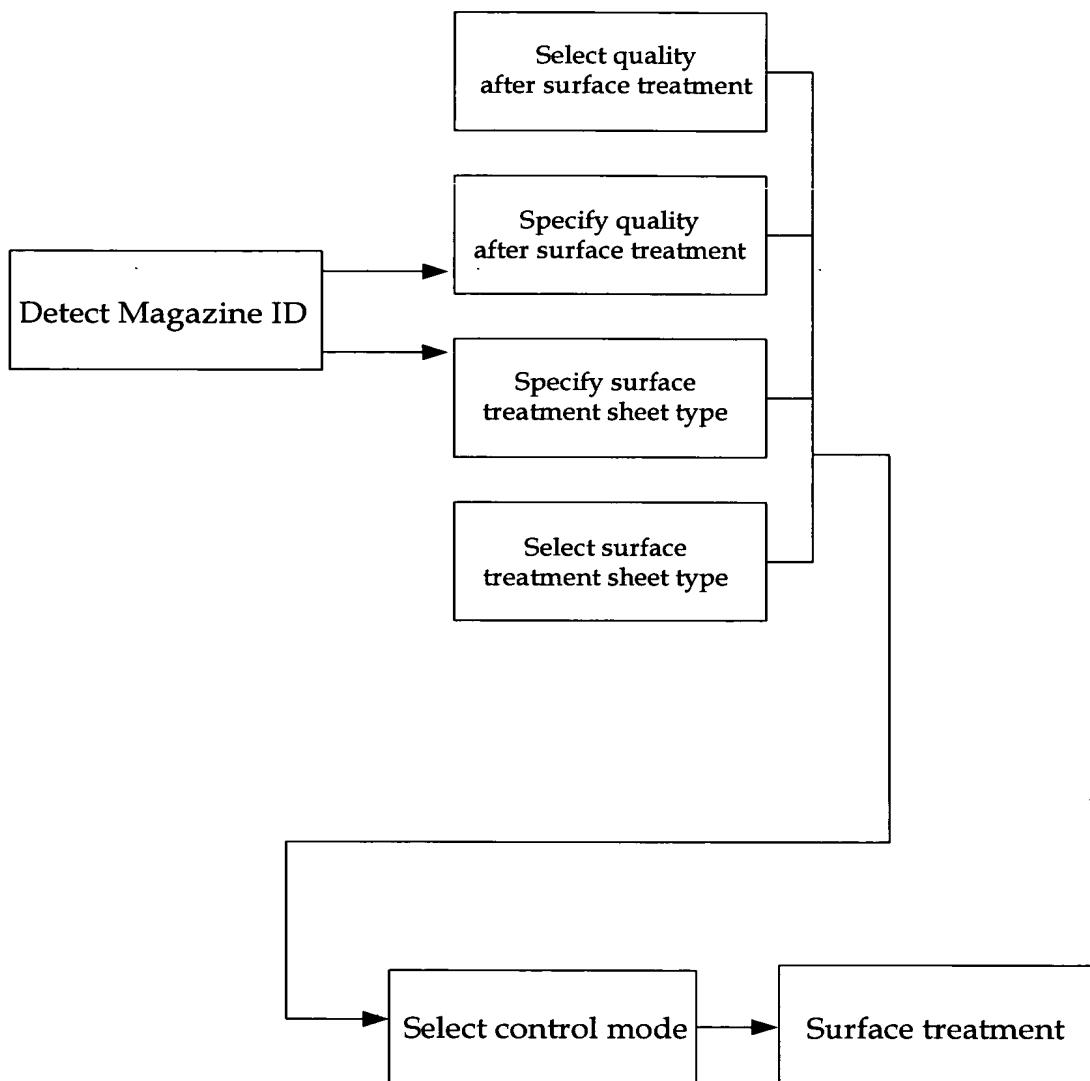


FIG. 20

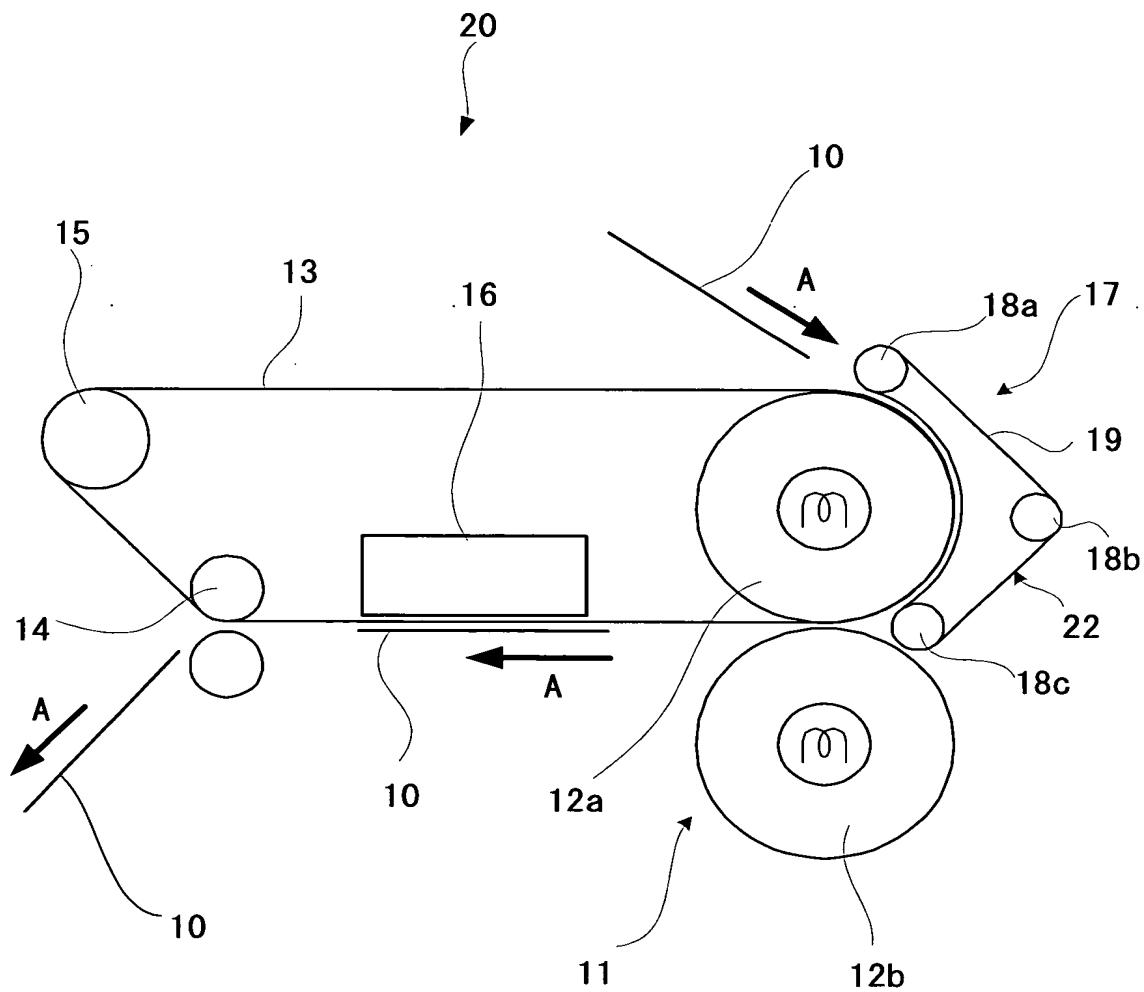


FIG. 21

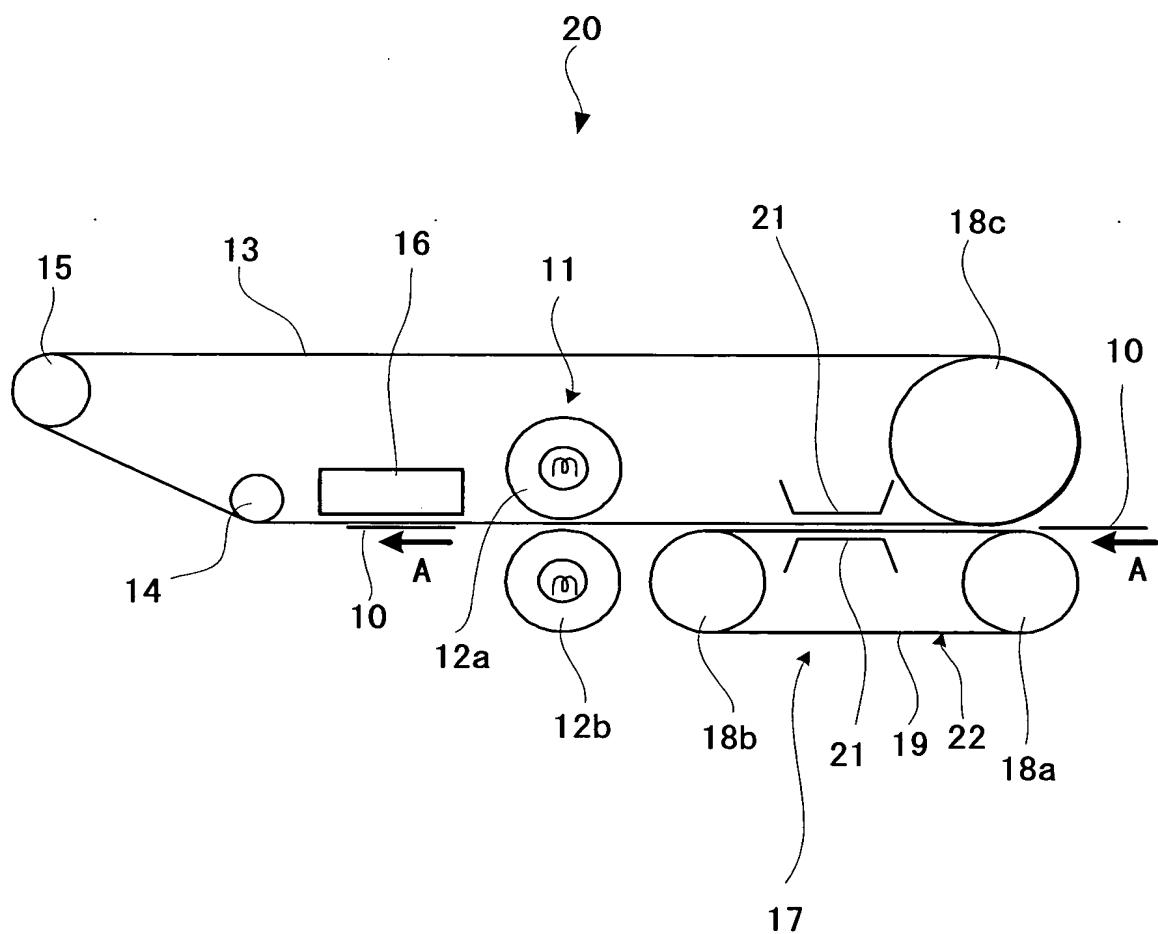


FIG. 22

